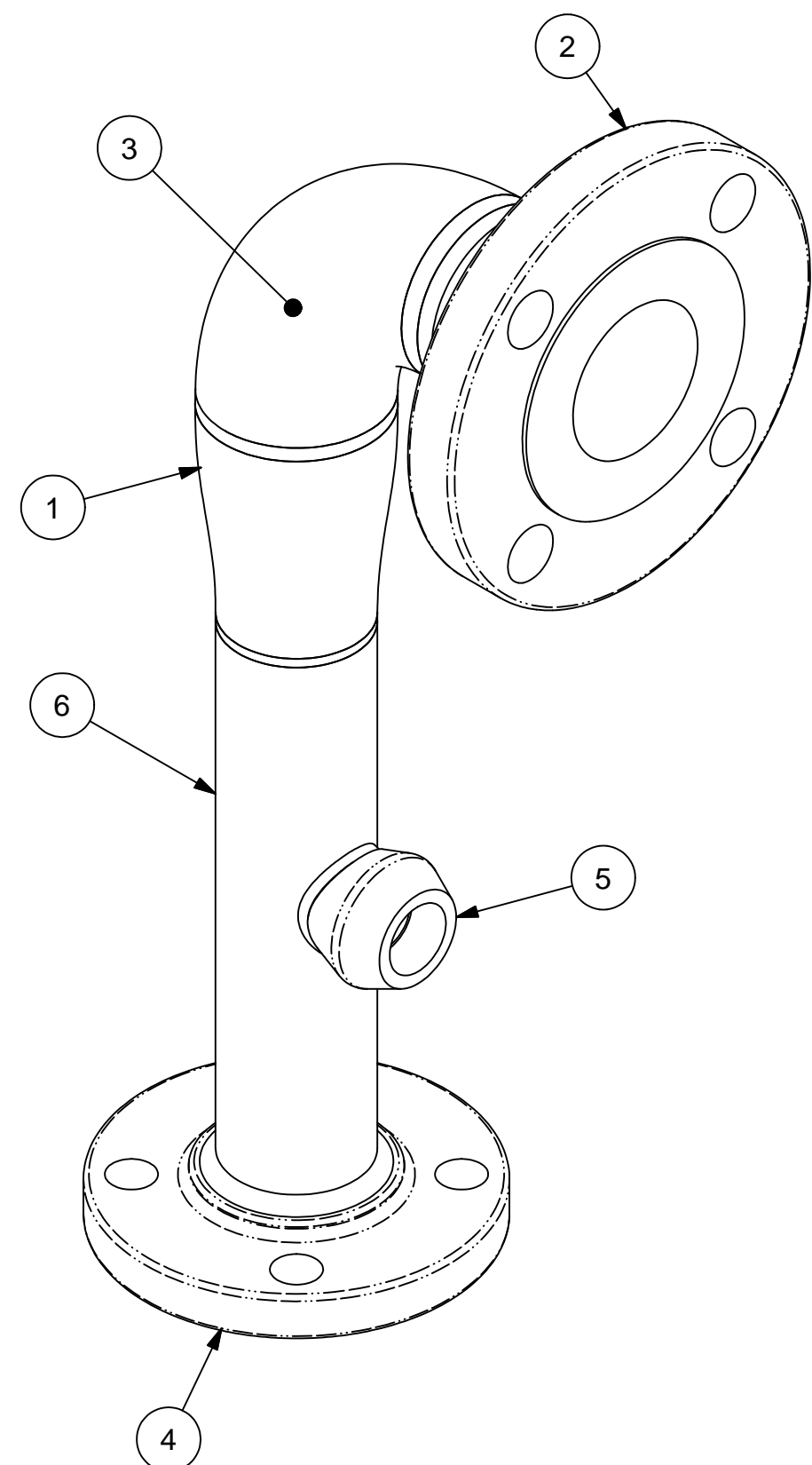
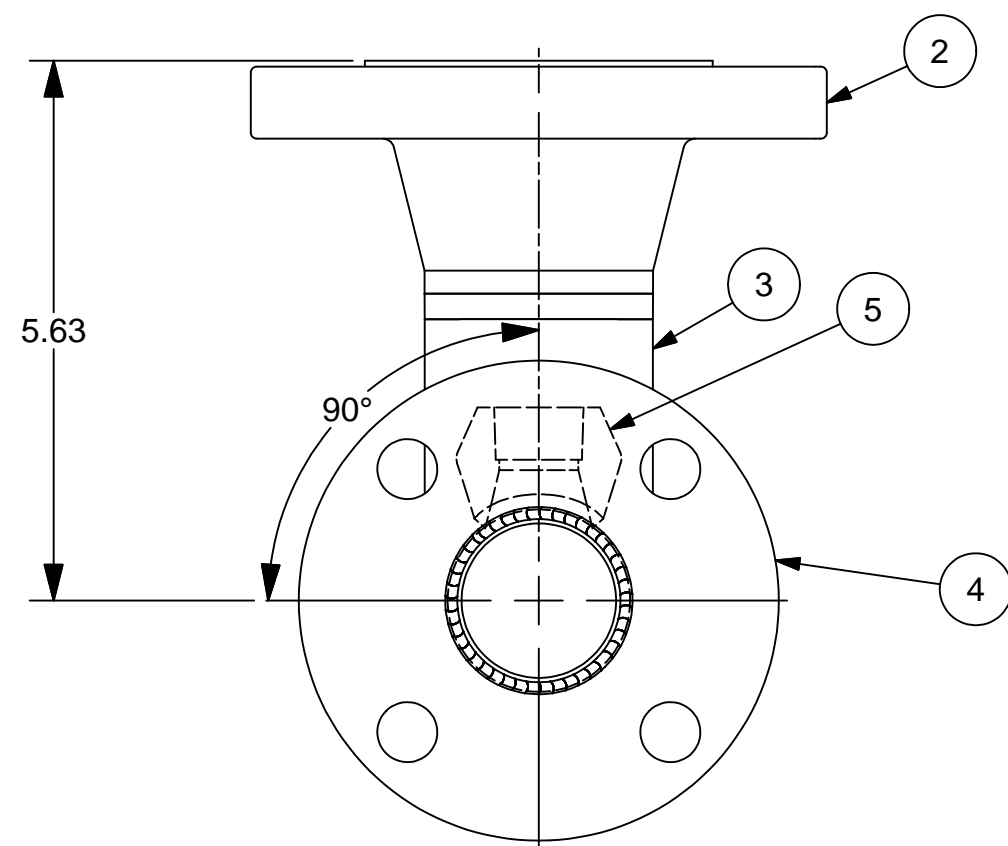
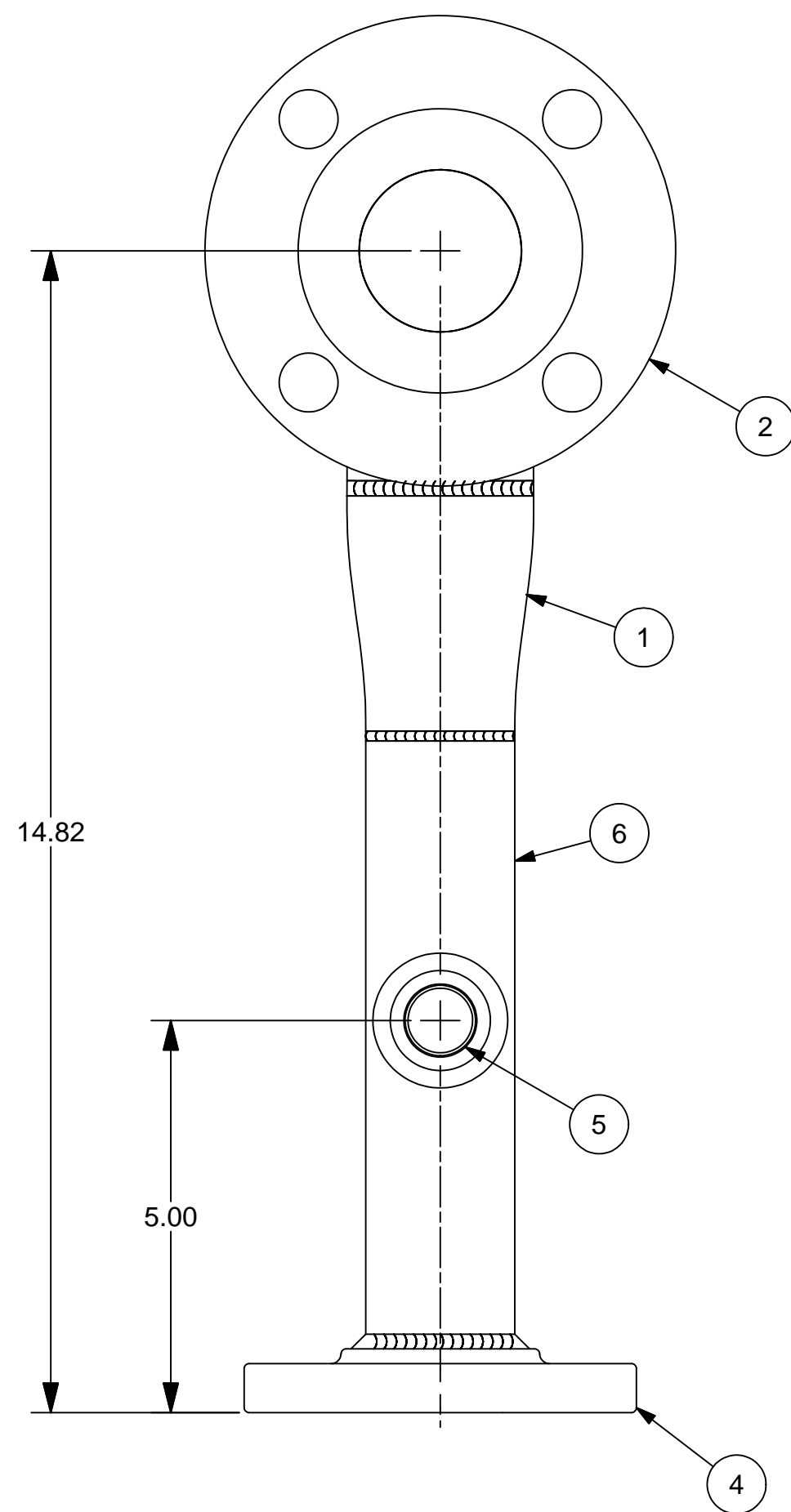


SECTION A-A




NOTES:

1. WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
2. WELDS ARE TO BE $\frac{1}{16}$ " LESS THAN THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE. ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE D1.1. ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS AND FOLLOW THE PROPER WPS POSTED IN WORK AREA.
3. ALL MATERIAL FOR CARBON STEEL TUBING SHALL BE ASTM A554, WELDED ASTM A249, SEAMLESS ASTM A269, PIPE ASTM A312 UNLESS OTHERWISE STATED.
4. DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
5. PAINT FINISH:
SEE GENERAL ARRANGEMENT DRAWING AND OR WORK ORDER FOR PAINT TYPE AND COLOR

0	ISSUED FOR FABRICATION	S. Boerckel	1/25/2011	T. KOONTZ	B. MADDUX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					

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WRITTEN AGREEMENT OR PURCHASE ORDER WHICH
INCORPORATES OR RELATES TO THIS DRAWING

UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON	
DECIMALS	
X.X	± 0.10
X.XX	± 0.06
X.XXX	± 0.03
HOLE DIA	± 0.03
ANGLES	± 0.50°
SURFACE	<u>HFS-SF</u>
	√
SQUARENESS	± 0.06
DO NOT SCALE DRAWING	

DRAWN S. Boerckel CHECKED T. KOONTZ QA B. MADDEX REVIEWER	1/25/2011 2/3/2011 2/3/2011	 <div> 2201 ProEnergy Blvd SEEDNA, MISSOURI 65031 USA PHONE: 1-800-829-5100 FAX: 1-800-829-1180 </div>		
		TITLE		
		WELDMENT		
		LIQUID FUEL FORWARDING SKID - 7EA		
PROJECT NO 409-2956-1		SIZE D	ML: DWG NO 409-2956-LFF7EA-0730-1	REV 0
CUSTOMER EDC - MARGARITA ISLAND		SCALE: 1/2" = 1" WEIGHT: 14 lbmass SHEET 1		
JOB NO				